

2281

HSSE DIN 374

UNF
ANSI/ASME
B1.1

Form.
B
"Gun"

Tol.
2B

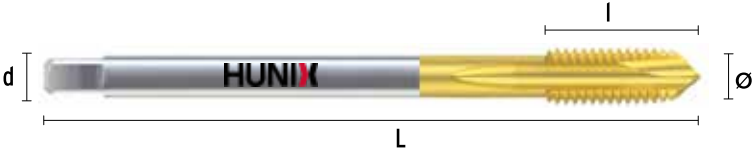
3XD

D

TIN+

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 15-30	● 12-18	○ 8-12		● 6-12	○ 6-10	● 10-15	● 15-20		● 15-25	● 15-25		○ 12-18					

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



Ø	P	L mm	l mm	mm	d mm
7/16	20,00	100	20	6,20	8,0
1/2	20,00	100	20	7,00	9,0
9/16	18,00	100	20	9,00	11,0
5/8	18,00	100	20	9,00	12,0

Ø	P	L mm	l mm	mm	d mm
3/4	16,00	110	24	11,00	14,0
7/8	14,00	125	24	14,50	18,0
1"	12,00	140	27	14,50	18,0